

SILPRO

For use with Silpro
California Stucco White
Concrete Finish White

HAWK & TROWEL COLOR CHART

SILPRO CORPORATION / 2 NEW ENGLAND WAY / AYER, MA 01432-1514 / 800-343-1501 / FAX 978-772-7456 / www.silpro.com



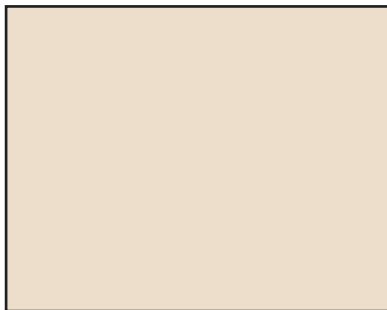
Bone White



Ivory



Almond



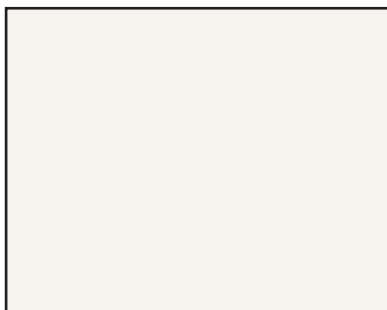
Indiana Limestone



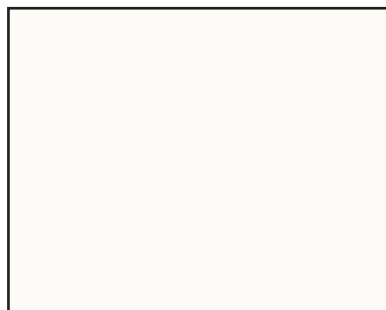
Surf Sand



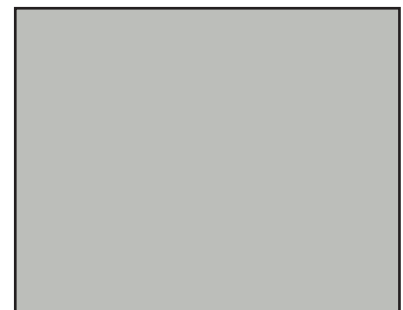
Canyon Beige



Shell White



**California Stucco White
Concrete Finish White
(right from the bag)**



**California Stucco Gray
Concrete Finish Gray
(right from the bag)**

- One jar of Color for each 80# bag
- Low initial cost
- Unlimited design flexibility
- Maintenance free – Permanence of stone
- Fire resistant finish – Will not burn, smoke, or give off fumes

The colors printed on this sheet are not intended as an exact match to any other surface.

Variations in color due to job conditions and method of application should be expected.

**Do a Field Panel Sample.
Please see Limitations on Back.**

For Customer Service, Call Silpro at 1-800-343-1501

CHECK LIST FOR APPLYING COLORED FINISH COAT

(1) Do a Sample

(2) Pigment - Same Batch

(3) Pigment - Empty the Jar

(4) Water

(5) Weather

(6) Finishing Technique

HAWK and TROWEL COLORS

Because they are made of carefully dispersed mineral oxide pigments, **Hawk and Trowel Colors** are resistant to fading from sunlight and the alkalinity of Portland cement, gypsum, and lime.

Hawk and Trowel Colors give a distinctive finish to industrial, commercial, institutional, and residential construction. Because the color goes all through the topcoat (which wears like stone) the finish is virtually maintenance free.

Hawk and Trowel Colors are water-based and specially formulated for use in Silpro **California Stucco White** and **Concrete Finish White**.

California Stucco is a Portland cement-based, water-resistant coating that is easy to apply and has the ability to withstand severe climatic conditions. It combines a great variety of textures and colors with low maintenance cost in a permanent finish material. (See Product Data Sheet for details).

Concrete Finish is a trowel-applied Portland cement-based coating specifically designed to protect and decorate concrete and masonry surfaces. It gives an attractive, durable, water-resistant finish to brick or block walls. **Concrete Finish** covers color and texture variations in poured concrete with a uniform finish eliminating the need for costly rubbing. (See Product Data Sheet for details).

ADDING COLOR – MIXING

Use one jar of **Hawk and Trowel Color** for each 80# bag.

- (2) Before you mix, please make sure all the pigment jars have the same batch number.
- (3) Empty the color into the dry **California Stucco White** or **Concrete Finish White**. Pour clean water into the jar until about 2/3 full. Cover, shake vigorously to mix water and pigment, then add to mix. Repeat until all pigment has been removed from the jar.
 - Following directions on bag, mix batch until uniform in color and texture.
- (4) Use same amount of water to mix each color coat batch.
 - Mix each batch the same length of time.

APPLYING

A qualified plasterer or cement finisher should apply the coating as per instructions on the bag.

- (5) Do not apply color coat too soon after a heavy rain as this could cause an efflorescence problem. Base coats should be allowed to dry out, particularly in areas of concentrated splashing (from downspouts, or places where roof flashing meets, etc.).
- (5) Do not apply color coat immediately before a rainstorm.
 - Dampen brown coat uniformly before applying color coat.
- (5) If you start applying the color coat on the sunny side of the building, follow the sun around the building. Do not apply one side in the sun and the other sides in the shade.
- (6) Everyone working on the same job must use the same type float and the same finishing technique.
- (6) Prior to finish floating, wet sponge with clean water and then shake out as much water as possible so that the sponge is only damp. Excess water will affect evenness of color.
- (6) Finish an entire panel in one application with no overlaps or cold joints.
 - Remove scaffolding as soon as possible to prevent shadows on the color coat.
 - For best results, keep color coat protected from rain and frost until thoroughly set and dry.
 - On retaining walls and/or walls where the top of the wall is exposed to weather, cover the color coat until dry. Then spray on a protective coating of Silpro **Silocks VOC** Clear Water-Repellent Treatment. (See Product Data Sheet for details).

LIMITATIONS

The colors on the chart are approximate indications of the seven earth-tone shades available.

- **The colors printed on this sheet are not intended as an exact match to any other surface.**
 - **The colors printed on this sheet may appear darker than they really are because of the white background.**
 - **In the field the color will be darker than the chart when first applied.**
- (1) Since variations due to job conditions are to be expected, and final color is affected by proper application, texture, and curing, apply samples of at least 4 sq. ft. at the jobsite for approval by the architect or owner where exact shades and textures are required.
 - (5) During cold weather, water-soluble salts may leach out of the cement and lime in base and finish coats leaving a white haze (efflorescence) on the surface. For this reason, we do not recommend applying colored **California Stucco** or **Concrete Finish** during cold weather.
 - Use entire contents of jar when mixing
 - Do not apply below 40°F. If **C-21 All Acrylic** is used in the mix, temperature should be 50°F and rising.
 - Jars are shipped easily by UPS to dealer or jobsite

GUARANTEE

SILPRO CORPORATION guarantees that their products are made of the finest raw materials under exacting care to produce products of the highest quality and will perform as stated when used in accordance with the manufacturer's printed instructions. There are many factors over which the manufacturer has no control, including workmanship during application, quantity of water added, thickness and texture of the finish, drying (curing) conditions, absorption by and uniformity of the base, and weather changes during the course of a job. These factors may produce unsatisfactory results and cannot be held to be the manufacturer's responsibility. SILPRO accepts no responsibility beyond the purchase price of the SILPRO product used.

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Made in the USA

05/08